

Four-color printing transfer

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T-shirt, sweatshirt, polo shirt, apron | Cotton / Polyester

Pressure 3 bars
Temperature 135-145 °C
Application time 8-13 sec
Peel cold

40°C, inside out.
Allowed.
Low temperature (60°C maximum).
Medium temperature (150°C) inside out.
Do not dry clean.

Sport jersey, tracksuit, safety vest | Cotton / Polyester

Pressure 3 bars
Temperature 135-145 °C
Application time 8-13 sec
Peel cold

Jacket, parka, bodywarmer, work clothes | Cotton / Polyester

Pressure 3 bars
Temperature 135-145 °C
Application time 8-13 sec
Peel cold

Rain clothes, umbrella | Polyester / Nylon

Pressure 3 bars
Temperature 135-145 °C
Application time 8-13 sec
Peel cold

Luggage, cap, beanie, gloves | Cotton / Polyester

Pressure 3,5-4 bars
Temperature 135-145 °C
Application time 8-13 sec
Peel cold



Quadrilight | Cotton / Polyester

Pressure 3,5-4 bars
Temperature 165-170 °C
Application time 15-20 sec
Peel cold

40°C, inside out.
Allowed.
Low temperature (60°C maximum).
Medium temperature (150°C) inside out.
Do not dry clean.



Softshell clothes | Softshell

Pressure 3,5 bars
Temperature 145-150 °C
Application time 12 sec
Peel cold

Delicate 30°C, inside out.
Do not bleach.
Low temperature (60°C maximum).
Do not iron.
Do not dry clean.



Sublimation | 100% white Polyester

Pressure 1-2 bars
Temperature 190 °C
Application time 45 sec
Peel hot

60°C, inside out.
Allowed.
Normal temperature (80°C maximum).
Medium temperature (150°C) inside out.
Dry clean, tetrachloroethylene (PCE) only.

WARNING These technical data are based on extensive testing. Due to possible variations, these should be considered as guidelines. We recommend a compatibility test on the material. Our indications do not imply any legal warranty regarding the characteristics of the product.

ADVICE For a better result, pre-press the item without transfer for the first time. • In order to maintain the transfer in contact with the medium, place parchment paper between the press and the transfer. • If the transfer remains on the surface, press a second time with parchment paper between the press and the transfer. • The thicker the textile, the higher the application temperature should be. • The smaller the base plate, the lower the pressure should be. • Regularly check the quality of the production. • If the transfer crinkles after the application, it is too hot or too long.



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