



FLEX/FLOCK	FEATURES	CUTTING	APPLICATION
FLEXCUT	Thickness without liner: 60 µm Wash fastness: 60 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 165 °C Time: 17 seconds Pressure: medium/high Hot peel
ROCKETCUT	Thickness without liner: 70 µm Wash fastness: 60 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 150 °C Time: 3 seconds Pressure: medium/high Hot peel Temperature: 125 °C Time: 10 seconds Pressure: medium/high Hot peel
FLEXCUT NYLON	Thickness without liner: 70 µm Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 115 °C Time: 15 seconds Pressure: medium/high Cold peel
FLEXCUT SBB MAXIMA	Thickness without liner: 120 µm Wash fastness: 60 °C	Blade: 30°/45° Pressure: low/medium Speed: 20-30 cm/s	Temperature: 130 °C Time: 10 seconds Pressure: medium/high Cold peel
FLEXCUT PUFF LT	Thickness without liner: 60 µm before / 500 µm after application Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 140 °C Time: 20 seconds Pressure: medium/high Cold peel
METALFLEX	Thickness without liner: 50 µm Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 170 °C Time: 20 seconds Pressure: medium/high Cold peel
REFLEXCUT H.T.	Thickness without liner: 150 µm Wash fastness: 60 °C	Blade: 45°/60° Pressure: low/medium Speed: 10-20 cm/s	Temperature: 150 °C Time: 15 seconds Pressure: medium/high Cold peel
GLITTER	Thickness without liner: 350 µm Wash fastness: 40 °C	Blade: 45°/60° Pressure: medium/high Speed: 10-20 cm/s	Temperature: 155 °C Time: 10 seconds Pressure: medium/high Hot peel
FLEXCUT ATOMIC	Thickness without liner: 80 µm Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 165 °C Time: 17 seconds Pressure: medium/high Hot peel
FANTASY FLEX	Thickness without liner: 80 µm Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Température : 165 °C Temps : 17 seconds Pressure: medium/high Hot peel
BLAZECUT	Thickness without liner: 100 µm Wash fastness: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 165 °C Time: 8 seconds Pressure: medium/high Cold peel
LASERFLEX	Thickness without liner: 60 µm Wash fastness: 60 °C	Power: 60 % Speed: 65 % Resolution : 600 dpi	Temperature: 165 °C Temps : 17 seconds Pressure: medium/high Cold peel
SIFLEX 0.5	Thickness without liner: 500 µm Wash fastness: 60 °C	Blade: 60° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 165 °C Time: 8 seconds Pressure: medium/high Cold peel
VELCUT EVO / VELCUT PREMIUM	Thickness without liner: 500 µm Wash fastness: 60 °C	Blade: 45°/60° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 160-170 °C Time: 15-17 seconds Pressure: low/medium Tepid peel
VELCUT TOUCH	Thickness without liner: 300 µm Wash fastness: 60 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 160-170 °C Time: 17 seconds Pressure: low/medium Tepid peel

FLEX/FLOCK	FEATURES	PRINTING	CUTTING	APPLICATION
GRAFFITI	Thickness without liner: 60 µm Wash fastness: 60 °C	Printing temperature: 35-37 °C Drying temperature: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 150 °C Time: 10 seconds Pressure: medium/high Hot peel Temperature: 125 °C Time: 10 seconds Pressure: medium/high Hot peel
MOZAIC	Thickness without liner: 75 µm Wash fastness: 60 °C	Printing temperature: 35-37 °C Drying temperature: 40 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 150 °C Time: 5 seconds Pressure: medium/high Hot peel Temperature: 130 °C Time: 10 seconds Pressure: medium/high Hot peel
TATOO NYLON	Thickness without liner: 70 µm Wash fastness: 40 °C	Printing temperature: 40-45 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 115 °C Time: 15 seconds Pressure: medium/high Cold peel
TATOO SBB MAXIMA	Thickness without liner: 100 µm Wash fastness: 60 °C	Printing temperature: 30-35 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 135 °C Time: 10 seconds Pressure: medium/high Cold peel
CLASSICPRINT	Thickness without liner: 140 µm Wash fastness: 40 °C	Printing temperature: 40-45 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 165 °C Time: 17 seconds Pressure: medium/high Hot peel
CLEARFLEX MATTE	Thickness without liner: 50 µm Wash fastness: 60 °C	Printing temperature: 35 °C Drying temperature: 45 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 160 °C Time: 15 seconds Pressure: medium/high Cold peel
ECOPRINT	Thickness without liner: 450 µm Wash fastness: 40 °C	Printing temperature: 40-45 °C	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 160-170 °C Time: 15-17 seconds Pressure: medium/high Tepid peel
FIBERPLUS	Thickness without liner: 400 µm Wash fastness: 60 °C	Sublimation temperature: 190-210 °C Sublimation time: 30-40 seconds Pressure: low	Blade: 30°/45° Pressure: low/medium Speed: 30-40 cm/s	Temperature: 160/170 °C Time: 15-17 seconds Pressure: low/medium Hot peel

ADVICE After applying the Application Tape, squeegee both sides of the Flex / Flock. Remove the liner of this one rather than the Application Tape.
 • The thicker the textile, the higher the application temperature should be. • The smaller the base plate, the lower the pressure should be. • Regularly check the quality of the production. • Always wash inside out.

WARNING Store in a cool and dry place, protected from light. It is recommended not to exceed a storage period of 12 months. • These technical data are based on extensive testing. Due to possible variations, these should be considered as guidelines. We recommend a compatibility test on the material. Our indications do not imply any legal warranty regarding the characteristics of the product.