

APPLICATION INSTRUCTIONS PATCHES

V24.3 | MARCH 2024

TIPS

For a better result, first pre-press the patch for a few seconds, on the outside, in order to bond it. Complete the application on the reverse side of the support. In order to maintain the patch in contact with medium, place parchment paper between the press and the patch. The thicker the textile, the higher the application temperature should be. The smaller the base plate, the lower the pressure should be. Regularly check the quality of the production.

TEXTILE PATCHES

EMBROIDERED PATCH

180 °C / 2-3 bars
15-20 seconds

*Press for 5 seconds on the front then
20 seconds on the back for optimal hold.*



WOVEN PATCH

160 °C / 2 bars
15 seconds

*For a patch with flat stitching: Press
5 seconds on the front to secure the patch.
Then press 15 seconds on the back.*



SUBLIMATED PATCH

160 °C / 2 bars
15 seconds

*For a patch with flat stitching: Press
5 seconds on the front to secure the patch.
Then press 15 seconds on the back.*



CHENILLE PATCH

180 °C / 2-3 bars
5 sec à l'endroit - 15-20 sec à l'envers

*Pressing on the back and applying less
pressure prevents crushing the loop.*

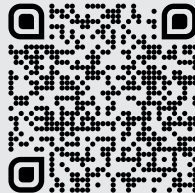


SYNTHETIC PATCHES

PVC PATCH

130 °C / 2-3 bars
10-15 seconds

*The patch is very thick, so it must be pressed
on the back.*



3D SILICONE PATCH

130 °C / 1-2 bars
10-15 seconds

*Press on the back to preserve the shine of
your patch.*



3D SILICONE TRANSFER PATCH

150 °C / 3-4 bars / 15 seconds

*Press on the back of the textile for optimal
application.*



EFFECT PATCHES

3D FLOCK PATCH

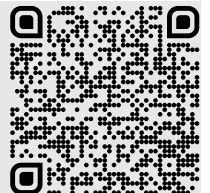
150 °C / 3-4 bars
15 seconds



3D FLEX SILICONE PATCH

150 °C / 4 bars
15 seconds

Press on the back for optimal hold.



LEATHER PATCH

Sew only

HOLOGRAM PATCH

140 °C / 3 bars
12 seconds on the back

Fragile patch, press on the back.



WARNING

These technical data are based on extensive testing. Due to possible variations, these should be considered as guidelines. We recommend a compatibility test on the material. Our indications do not imply any legal warranty regarding the characteristics of the product.