



UNLIMITED CREATION

APPLICATION INSTRUCTIONS

FlexCut 95°



FlexCut 95° is a highly wash-resistant flex film, specially developed for clothes that have to be washed hot and often. Even after 50 washes at 95 °C the film looks like new.

Tested in accordance with DIN EN 6330 and DIN EN ISO 3175-2 by BUREAU VERITAS.

FEATURES:



**PU
water-
based**



70µ



**Cotton, polyester,
blended fabrics..**
Less suitable for nylon
and other coated textiles.



95 °C
Resistant to dry cleaning
Industrial wash resistant



1. Cut mirrored

CUTTING CONDITIONS:



**Blade
30 - 45°**



**low/
medium**



30 - 40 cm/s



2. Weed design

TRANSFER CONDITIONS:



175°C



20 s



**medium/
high**



Hot peel



3. Transfer design



4. Remove liner, done !

► PACKAGING



50 cm 25 m

50 cm 10 m

50 cm 5 m

Store in a cool and dry place; protect against the influence of light when stored. We recommend not to exceed a storage period of 18 months. The technical specifications rest on extensive tests and technical research. Due to the variety of possible influences during refinement, and use, the specifications should be viewed as reference values. We recommend a suitability test on the original material. A legally binding warranty of specific characteristics cannot be derived from our specifications.





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AVAILABLE COLORS

FlexCut 95°



WHITE 01



LEMON YELLOW 05

P 012 C



RED 10

P 1945 C



ROYAL BLUE 21

P 280 C



GREEN 25

P 341 C



BLACK 02

P PROCESS BLACK C



SILVER METALLIC 31

P 877 C

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Test Report

Customer:	SAS SOCIETE D'ENDUCTION ET DE FLOCKAGE 110 DB Denis Papin 53000 Laval France	BV Order No.:	-
		Report No.:	(25422)250-527810
		Report Version:	1
Contact Person:	Mr. H. Beck	Report Date:	07.09.2022
Sample Information			
Testing Requirements:	Tested according to "Customer" requirements		
Sample Description:	T-Shirt with prints		
Customer Reference:	-		
Sample Reception:	01.08.2022	Performance Date:	01.08.2022 - 07.09.2022
Sampled By:	client		

Submitted Samples

No. 1



No. 2





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Deutsche
Akkreditierungsstelle
D-PL-12024-02-01

Tested Samples

Article No	Sample ID	Sample description	
	527810-01	complete article - different color	

Test Results

Tested according to "Customer" requirements

Sample Description: complete article - different color		Lab Reference No: 527810-01	
Test Method / Standard: Domestic washing, drying and care procedure: DIN EN ISO 6330, Domestic washing and drying procedures for textile testing			
Test Location: Parameter has been analyzed at accredited BVCPS laboratory Hamburg.			
Parameter	Limit	Result	Evaluation
Washing temperature		95°C	No Specification
Front-loading, domestic washing machine		Miele	No Specification
Type of washing		normal	No Specification
Type of detergent		standard detergent (powder)	No Specification
Type of drying		air-dried (flat)	No Specification
Extra info		washed inside out	No Specification
Number of washing procedures		50	No Specification
Without drying between cycles.		for Information only	No Specification
Test Method / Standard: Appearance after care procedure: DIN EN ISO 15487			
Test Location: Parameter has been analyzed at accredited BVCPS laboratory Hamburg.			
Parameter	Limit	Result	Evaluation
Overall evaluation	Pass	Pass	Pass
Control of specimen before care procedure		Nothing observed	No Specification
Count of cared specimen		1	No Specification
Count of care procedures		50	No Specification
Colour change		Grade 4	No Specification
Cross staining		Grade 4-5	No Specification
Colour change print pattern		Grade 4	No Specification
Change of surface		Print slightly matt / Druck etwas matter	No Specification
Tested after washing according to ISO 6330		for Information only	No Specification

The test results relate only to the received and tested item. Without the written consent of Bureau Veritas Consumer Products Services Germany GmbH excerpts of this report shall not be reproduced. If the standard or the customer defines no decision rule, the laboratory applies a decision rule following the "Binary Statement for Simple Acceptance Rule (w=0)" (chapter 4.2.1) of ILAC Guidelines on Decision Rules and Statements of Conformity (ILAC-G8:09/2019). The results in this test report are reported in a simplified way (et al. without measurement uncertainty).

The testing of mixed samples is carried out at the customer's explicit request and may imply a deviation from the testing standard. Please note the following: results for mixed samples that are below the limit may exceed the limit if the samples contained in the mixed sample are tested individually. In these cases separate testing of the samples is recommended.

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Lab Manager Softlines

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Detailed Method Descriptions

Analysis / Test: Appearance after care procedure

Colour change and staining of contrast articles

<u>Grade</u>	<u>Colour change</u>	<u>Staining</u>
5	Very good	No staining
4	Good	Light staining
3	Adequat	Medial staining
2	Bad	Moderate staining
1	Very bad	Strong staining

Smoothing levels of fabrics

<u>Grade</u>	<u>Appearance</u>
5	Very smooth, pressed, finished appearance
4	Smooth, finished appearance
3-4	Fairly smooth but nonpressed appearance
3	Mussed, nonpressed appearance
2	Rumple, obviously wrinkled appearance
1	Crumples, creased and severely wrinkled appearance

Smoothing levels of seams

A seam smoothness of grade 5 is equivalent to the best level of seam appearance. Grade 1 represents a very poor level of seam appearance.

Pilling

<u>Grade</u>	<u>Change</u>
5	No change
4	Slight partially formed pills
3	Moderate pilling. Pills of varying size and density partially covering the specimen surface.
2	Distinct pilling. Pills of varying size and density covering a large proportion of the specimen surface.
1	Severe pilling. Pills of varying size and density covering the whole of the specimen surface.

Fuzzing

<u>Grade</u>	<u>Change</u>
5	No change
4	Slight surface fuzzing
3	Moderate surface fuzzing
2	Distinct surface fuzzing
1	Dense surface fuzzing

Felting

<u>Grade</u>	<u>Change</u>
5	No change
4	Slight felted surface
3	Moderate felted surface
2	Distinct felted surface
1	Dense felted surface

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Attachments



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