








## T-shirt, sweatshirt, polo shirt, apron | Cotton / Polyester

Pressure	3 bars
Temperature	160 °C
Application time	8-12 sec
Peel	cold

40°C, inside out.   
 Allowed.   
 Low temperature (60°C maximum).   
 Medium temperature (150°C) inside out.   
 Do not dry clean. 

## Sport jersey, tracksuit, safety vest | Cotton / Polyester

Pressure	3 bars
Temperature	160 °C
Application time	8-12 sec
Peel	cold

## Jacket, parka, bodywarmer, work clothes | Cotton / Polyester

Pressure	3,5 bars
Temperature	145 °C
Application time	8-12 sec
Peel	cold

## Rain clothes, umbrella | Polyester / Nylon

Pressure	2-5 bars
Temperature	130 °C
Application time	8-10 sec
Peel	cold

## Luggage, cap, beanie, gloves | Cotton / Polyester / Nylon

Pressure	2-5 bars
Temperature	130 °C
Application time	8-10 sec
Peel	cold






## Soft touch option | Cotton / Polyester

Pressure	3-4 bars
Temperature	170-180 °C
Application time	10-13 sec
Peel	hot



## Softshell clothes | Softshell






Pressure	3,5 bars
Temperature	145-150 °C
Application time	12 sec
Peel	cold

Delicate 30°C, inside out.   
 Do not bleach.   
 Low temperature (60°C maximum).   
 Do not iron.   
 Do not dry clean. 



## Extenso | Cotton / Polyester / Elastane / Neoprene

Pressure	3,5 bars
Temperature	145-160 °C
Application time	12-15 sec
Peel	cold

40°C, inside out.   
 Allowed.   
 Low temperature (60°C maximum).   
 Medium temperature (150°C) inside out.   
 Gentle cleaning with PCE. 

**WARNING** For silk-screen transfer with fluorescent ink or effect ink (reflective, phosphorescent, blacklight) we recommend pressing at 145-150 °C for 12-15 seconds at a pressure of 3-4 bars. • For a transfer with antimigration applied on a sublimated textile we recommend pressing at 140-150 °C for 12-15 seconds. • These technical data are based on extensive testing. Due to possible variations, these should be considered as guidelines. We recommend a compatibility test on the material. Our indications do not imply any legal warranty regarding the characteristics of the product.

**ADVICE** For a better result, pre-press the item without transfer for the first time. • In order to maintain the transfer in contact with the medium, place parchment paper between the press and the transfer. • If the transfer remains on the surface, press a second time with parchment paper between the press and the transfer. • If the transfers are provided on transparent media, reduce the application time and temperature. • The thicker the textile, the higher the application temperature should be. • The smaller the base plate, the lower the pressure should be. • Regularly check the quality of the production. • If the transfer crinkles after the application, it is too hot or too long.