


















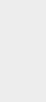
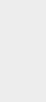









INSTRUCTIONS

FOR TRANSFERS

APPLICATION

V23.01 | JANUARY 2025

<div><div>T-Shirt</div><div></div><div>Polo shirt</div><div></div><div>Sweatshirt</div><div></div></div> <div>Cotton / Polyester / Polyamide</div>	<div><div>SCREEN PRINTING TRANSFER</div><div>MONOCOLOUR AND MULTICOLOUR</div><div></div></div>	<div><div>DTF TRANSFER</div><div>DIRECT TO FILM</div><div></div></div>	<div><div>DIGITAL TRANSFER MSO</div><div>ON PAPER</div><div></div></div>	<div><div>DIGITAL TRANSFER</div><div>MSO / MSO PREMIUM</div><div>ON POLYESTER</div><div></div></div>	<div><div>SOFTSHELL TECHNICAL TRANSFER</div><div>SCREEN PRINTING AND DIGITAL MSO</div><div></div></div>	<div><div>EXTENSO TECHNICAL TRANSFER</div><div>MONOCOLOUR AND MULTICOLOUR</div><div></div></div>	<div><div>SUBLIMATION TRANSFER 5</div><div></div></div>	<div><div>1. For screen transfers with fluorescent or effect inks (retroreflective, phosphorescent, blacklight), we recommend pressing at 140°C for 12 seconds. For 140 °C for 10 seconds.</div><div>2. For a transfer with antimigrant applied to a sublimated textile, we recommend pressing at 140°C for 15 seconds.</div><div>3. For silk-screen transfers on transparent substrates, we recommend pressing at 150 °C for 12 seconds. Peel the transfer warm (after a few seconds) or cold.</div><div>4. For MSO / MSO PREMIUM digital transfer with antimigrant, we recommend pressing first press at 150°C for 5 seconds, wait 5 seconds and then press again at 150°C for 12 seconds.</div><div>5. Sublimation transfers only work on 100% white polyester fabric.</div></div> <div><div>WARNING</div><div>These technical data are based on extensive testing.</div><div>Due to possible variations, these should be regarded as guidelines.</div><div>We recommend a compatibility test hardware compatibility test.</div><div>Our indications do not imply any legal guarantee of product characteristics.</div></div> <div>TIPS FOR BETTER RESULTS</div>
<div><div>Sport T-Shirt</div><div></div><div>Tracksuit</div><div></div></div> <div>Polyester</div>	<div><div>150 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel"</div></div>	<div><div>150 °C</div><div>12 seconds</div><div>3,5 bars</div><div>Cold peel</div></div>	<div><div>125 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>160 - 170 °C</div><div>12 - 15 seconds</div><div>3 bars</div><div>Hot peel</div><div>EXCLUSIVELY</div></div>	<div><div>Not applicable</div></div>	<div><div>150 °C ²</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>190 °C</div><div>45 seconds</div><div>2,5 - 3 bars</div><div>Hot peel</div></div>	<div><div>FOR THICK TEXTILE (pique knit, sweatshirt, etc.)</div><div>1 // Position transfer and place parchment paper on top. Press at 150°C for 10 seconds.</div><div>2 // Wait 5 seconds.</div><div>3 // Re-press at 150°C for 10 seconds.</div><div>4 // Peel cold.</div></div> <div><div>FOR SUBLIMATED TEXTILES</div><div>Never exceed a temperature of 140°C to avoid reactivating the inks and prevent them from migrating into the transfer.</div></div>
<div><div>Jacket</div><div></div><div>Parka</div><div></div><div>Bodywarmer</div><div></div><div>Safety vest</div><div></div><div>Workwear</div><div></div></div> <div>Polyester</div>	<div><div>130 °C ¹²</div><div>12 seconds ³</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>140 °C</div><div>12 seconds</div><div>3,5 bars</div><div>Cold peel</div></div>	<div><div>125 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>140 - 160 °C</div><div>12 - 15 seconds</div><div>3 bars</div><div>Hot peel</div><div>EXCLUSIVELY</div></div>	<div><div>Not applicable</div></div>	<div><div>150 °C ²</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>Not applicable</div></div>	<div><div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 10 seconds.</div><div>2 // Place transfer and press at 150°C for 10 seconds.</div><div>3 // Wait 5 seconds.</div><div>4 // Re-press at 150°C for 10 seconds.</div><div>5 // Peel cold.</div></div>
<div><div>Raincoat</div><div></div><div>Umbrella</div><div></div><div>Cap</div><div></div><div>Bonnet</div><div></div><div>Gloves</div><div></div></div> <div>Polyamide</div>	<div><div>130 - 150 °C ¹²</div><div>12 seconds ³</div><div>2,5 bars</div><div>Cold peel</div></div>	<div><div>140 °C</div><div>12 seconds</div><div>3,5 bars</div><div>Cold peel</div></div>	<div><div>125 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>140 - 160 °C</div><div>12 - 15 seconds</div><div>3 bars</div><div>Hot peel</div><div>EXCLUSIVELY</div></div>	<div><div>Not applicable</div></div>	<div><div>150 °C ²</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>Not applicable</div></div>	<div><div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 10 seconds.</div><div>2 // Place transfer and press at 150°C for 10 seconds.</div><div>3 // Wait 5 seconds.</div><div>4 // Re-press at 150°C for 10 seconds.</div><div>5 // Peel cold.</div></div>
<div><div>Luggage</div><div></div><div>Tote bag</div><div></div></div> <div>Cotton / Polyester / Polyamide</div>	<div><div>140 - 150 °C ¹²</div><div>15 seconds ³</div><div>3 bars</div><div>Cold peel ³</div></div>	<div><div>150 °C</div><div>15 - 20 seconds</div><div>3,5 bars</div><div>Cold peel</div></div>	<div><div>125 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>140 - 160 °C</div><div>12 - 15 seconds</div><div>3 bars</div><div>Hot peel</div><div>EXCLUSIVELY</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	
<div><div>Jute canvas</div><div></div></div> <div></div>	<div><div>140 - 150 °C ¹²</div><div>15 seconds ³</div><div>3 bars</div><div>Cold peel ³</div></div>	<div><div>140 - 150 °C</div><div>20 seconds</div><div>3,5 bars</div><div>Cold peel</div></div>	<div><div>125 °C</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>140 - 160 °C</div><div>12 - 15 seconds</div><div>3 bars</div><div>Hot peel</div><div>EXCLUSIVELY</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	
<div><div>Softshell vest</div><div></div></div> <div>Softshell</div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>140 - 160 °C</div><div>12 seconds</div><div>HOT peel</div><div>MSO</div><div>150 °C</div><div>12 seconds</div><div>COLD peel</div><div>MONO</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 12 seconds.</div><div>2 // Position the transfer and place a piece of greaseproof paper on top. Press at 150°C for 12 seconds.</div><div>3 // Peel cold.</div><div>4 // Re-press at 150°C for 12 seconds to anchor.</div></div>
<div><div>Swimwear</div><div></div><div>Diving suit</div><div></div></div> <div>Elastane / Neoprene</div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>Not applicable</div></div>	<div><div>150 °C ²</div><div>12 seconds</div><div>3 bars</div><div>Cold peel</div></div>	<div><div>Not applicable</div></div>	