TRANSFERTPRESS
CUSTOM HEAT TRANSFER MANUFACTURER

INSTRUCTIONS FOR TRANSFERS APPLICATION

V23.02 | MAY 2026

	SCREEN PRINTING TRANSFER MONOCOLOUR AND MULTICOLOUR	**DTF TRANSFER** DIRECT TO FILM	**DIGITAL TRANSFER MSO** ON PAPER	**DIGITAL TRANSFER MSO / MSO PREMIUM** ON POLYESTER	**SOFTSHELL TECHNICAL TRANSFER** SCREEN PRINTING AND DIGITAL MSO	**EXTENSO TECHNICAL TRANSFER** MONOCOLOUR AND MULTICOLOUR	**SUBLIMATION TRANSFER**	**TIPS FOR BETTER RESULTS**
T-Shirt **Polo shirt** **Sweatshirt** Cotton / Polyester / Polyamide	150°C 12 seconds 3 bars Cold peel"	150 °C 12 seconds 3,5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	150 °C 12 seconds 3 bars Hot peel	190 °C 45 seconds 2,5 - 3 bars Hot peel Cotton : Not applicable	
Sport T-Shirt **Tracksuit** Polyester	150 °C 12 seconds 3 bars Cold peel	140 °C 12 seconds 3.5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	150 °C 12 seconds 3 bars Hot peel	190 °C 45 seconds 2,5 - 3 bars Hot peel	**FOR SUBLIMATED TEXTILES** Never exceed a temperature of 140°C to avoid reactivating the inks and prevent them from migrating into the transfer.
Jacket **Parka** **Bodywarmer** **Safety vest** **Workwear** Polyester	130 °C 12 seconds 3 bars Cold peel	140 °C 12 seconds 3,5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	150 °C 12 seconds 3 bars Hot peel	Not applicable	
Raincoat **Umbrella** **Cap** **Bonnet** **Gloves** Polyamide	130 - 150 °C 12 seconds 2,5 bars Cold peel	140 °C 12 seconds 3,5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	150 °C 12 seconds 3 bars Hot peel	Not applicable	
Luggage **Tote bag** Cotton / Polyester / Polyamide	130 - 150 °C 15 seconds 3 bars Cold peel	150 °C 15 - 20 seconds 3,5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	Not applicable	Not applicable	
Jute canvas	130 - 150 °C 15 seconds 3 bars Cold peel	140 - 150 °C 20 seconds 3,5 bars Cold peel	125 °C 12 seconds 3 bars Cold peel	140 - 160 °C 12 - 15 seconds 3 bars Peel whenever you want !	Not applicable	Not applicable	Not applicable	
Softshell vest Softshell	Not applicable	Not applicable	Not applicable	Not applicable	140 - 160 °C 12 seconds HOT peel	Not applicable	Not applicable	
Swimwear **Diving suit** Elastane / Neoprene	Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	150 °C 12 seconds 3 bars Hot peel	Not applicable	

1. For screen transfers with fluorescent or effect inks (retroreflective, phosphorescent, blacklight), we recommend pressing at 140°C for 12 seconds. For 140 °C for 10 seconds.
2. For a transfer with antimigrant applied to a sublimated textile, we recommend pressing at 140°C for 15 seconds.
3. For silk-screen transfers on transparent substrates, we recommend pressing at 150 °C for 12 seconds. Peel the transfer warm (after a few seconds) or cold.
4. For MSO / MSO PREMIUM digital transfer with antimigrant, we recommend pressing first press at 150°C for 5 seconds, wait 5 seconds and then press again at 150°C for 12 seconds.
5. Sublimation transfers only work on 100% white polyester fabric.

The technical data provided is for informational purposes only and may vary depending on the type of machine and the media used. It is therefore strongly recommended to carry out a preliminary test before any production.
Due to these possible variations, this technical data should be considered as indicative. Our indications do not imply any legal guarantee as to the characteristics of the product.